

AS, ASP & ASR

Rodless Cylinders

AS, ASP, ASR Series

Rodless Cylinders

AKME
SOLUÇÕES EM AUTOMAÇÃO

AS

Rodless Cylinders standard version - Ø16÷50mm

- Extruded aluminium profile Ø16÷50mm
- Stroke length up to 6m
- Different possibilities of end-cap supply
- Different carriage types: standard, medium, long
- High translation speed until 3m/s
- Magnetic version standard supplied for Ø16
- Assembly with integrated slide unit - series J30-31- available upon request

TECNICAL CHARACTERISTICS

Ambient temperature	-20÷80 °C
Fluid	filtered air, with or without lubrication
Working pressure	3÷10 bar
Bores	Ø 16 - 25 - 32 - 40 - 50 mm
Cushionings	adjustable on both sides

CONSTRUCTIVE CHARACTERISTICS

End-caps	zamak (Ø16), die-cast aluminium (Ø25÷50)
Barrel	anodized aluminium
Piston	aluminium
Guide slide	acetalic resin
Piston seal	double lip nitrile rubber (NBR)
Shock absorber seals	nitrile rubber (NBR) on both sides
Magnet	neodimio

CODIFICATION KEY

A	S	0	1	1	2	5	0	8	5	0		
1	2	3	4	5	6	7	8					

Standard version (Ø16÷50 mm)



1 Series

AS = Ø 16÷50 mm - Rodless cylinders standard version

2 Carriage type

0 = Standard carriage
2 = Medium carriage (except for Ø16)
3 = Long carriage (except for Ø16)

3 Left end-cap supply port

0 = No supply port (both chambers are supplied from the right end-cap)
1 = Side supply port (except for Ø16)
2 = Bottom supply port (except for Ø16)
3 = Rear supply port (except for Ø16)

4 Right end-cap supply port

1 = Side supply port (except for Ø16)
2 = Bottom supply port (except for Ø16)
3 = Rear supply port (except for Ø16)
4 = Rear supply ports for both chambers on the right end-cap
5 = Side supply ports for both chambers on the right end-cap (only for Ø16)

5 Bore (mm)

16 = Ø16
25 = Ø25
32 = Ø32
40 = Ø40
50 = Ø50

6 Stroke (mm)

Up to 5000 (Ø16)
Up to 6000 (Ø25÷50)

7 Magnetic

M = Magnetic version standard supplied (Ø 16) upon request (Ø 25÷50)

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Rodless Cylinders

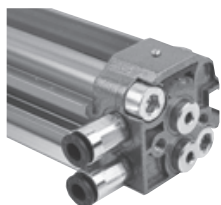
AS Rodless cylinders standard version - Ø16÷50mm

■ CONSTRUCTIVE CHARACTERISTICS

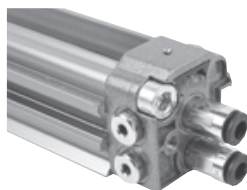
END-CAPS

End-caps in die-cast light alloy with various supply port options. The unique method of stripseal attachment permits easy assembly and disassembly, without the need for tools or the necessity for continuous adjustment.

Ø16mm

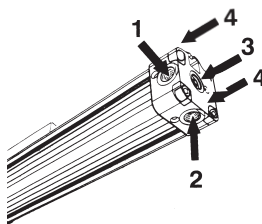


Double side supply ports



Double rear supply ports

Ø25÷50mm

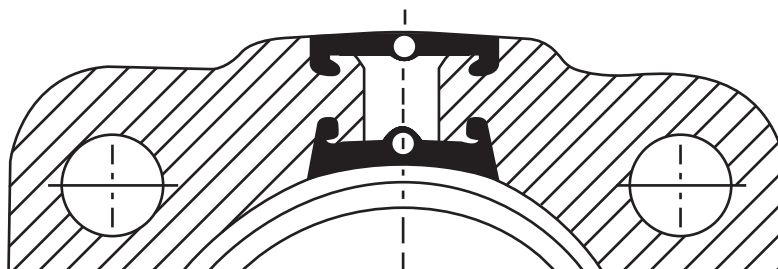


- 0 = no supply port (on left end-cap only when both chambers are supplied from the right end-cap side)
- 1 = bottom
- 2 = rear
- 3 = both chambers supplied
- 4 = from one end-cap

SLIDEWAY SEALING

The pneumatic sealing is achieved through an axial elastomer stripseal reinforced with Kevlar. This system guarantees dimensional stability even with high speeds.

The external protection seal consists of a thermoplastic stripseal reinforced with Kevlar.



PISTON-CARRIAGE ASSEMBLY

In extruded aluminium alloy with thermoplastic plane guide bearings. the piston is fitted with double lip seals which automatically self-compensate against wear. Pistons with permanent magnets are available upon request (S1 series only).

BARREL

In extruded aluminium alloy with internal and external anodisation.

CUSHIONINGS

Pneumatic adjustable cushionings with two regulation screws in each end-cap allow an improved regulation of piston deceleration

MECHANICAL SHOCK ABSORBERS

Mechanical rubber shock absorbers avoid mechanical stress and reduce machinery noise (below 50 dB).

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Cylinder mass
Standard carriage

Cylinder mass
Medium carriage

Cylinder mass
Long carriage

Ø	Cylinder - stroke 0	Increase for 100 mm stroke	Cylinder - stroke 0	Cylinder - stroke 0
	g	g	g	g
16	310	104	-	-
25	750	210	840	1050
32	1310	325	1480	1930
40	2600	555	2910	3800
50	4785	955	5550	7330

Stroke tolerances

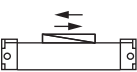
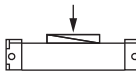
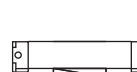

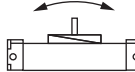

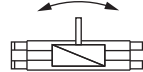
Ø	mm
16	+2,5 - 0
25	+2,5 - 0
32	+3,2 - 0
40	+3,2 - 0
50	+3,2 - 0

Theoretical forces (N) at different working pressure (bar)

Static load value (N) and torque (Nm)

Please note that in dynamic conditions the load must be reduced due effects associated the speed

A moment is the product of the load (Newton) and the arm (meters), i.e the distance between the centre of gravity of the load and the longitudinal axis of the piston.

Force 6 bar	Load			Bending moment M1	Torque M2	Bending moment M3
	P1	P2	P3			
						

Ø	Force	Load			Standard carriage			Medium carriage			Long carriage		
	F (N)	P1 (N)	P2 (N)	P3 (N)	M1 (Nm)	M2 ^(a) (Nm)	M3 (Nm)	M1 (Nm)	M2 ^(a) (Nm)	M3 (Nm)	M1 (Nm)	M2 (Nm)	M3 (Nm)
16	125	100	100	25	5	0,2	0,8	-	-	-	-	-	-
25	250	200	200	50	8	2	3	14	3	5	15	6	9
32	420	250	250	65	9	3	4	15	4	7	28	8	12
40	640	350	350	90	11	9	14	16	14	20	31	27	39
50	1050	500	500	125	19	13	19	29	20	30	52	36	53

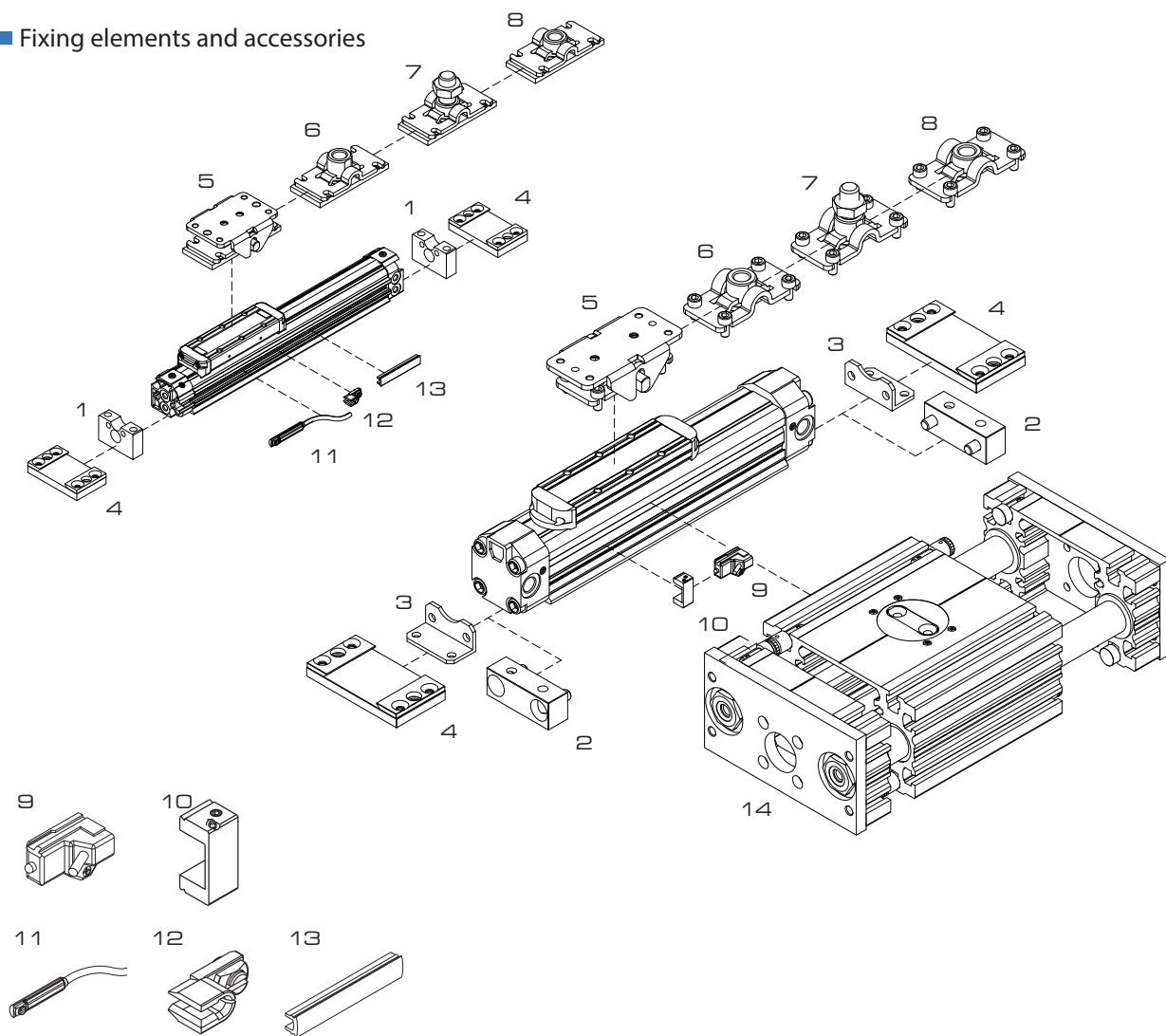
(a) = Using the cylinder with heavy stress is not recommended

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AS Rodless cylinders standard version - Ø16÷50mm

■ Fixing elements and accessories



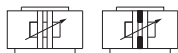
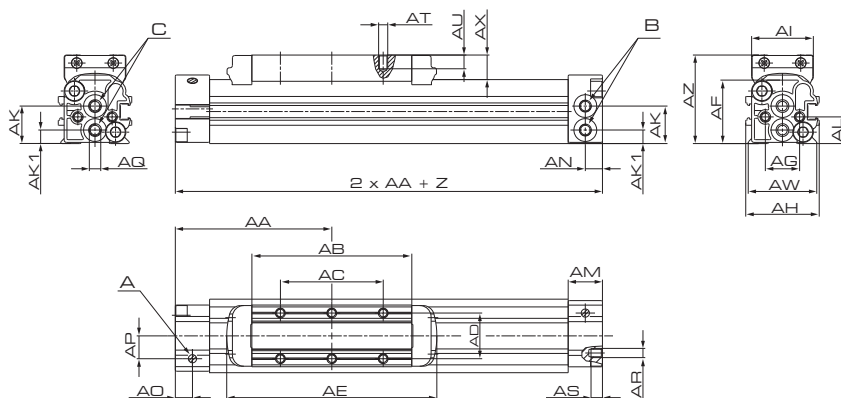
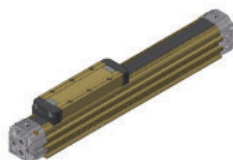
DESCRIPTION	NOTE	PART NO.
1 Bracket Ø16	Anodized aluminium	SF-13_ _ _
2 Bracket Ø40-50	Anodized aluminium	SF-13_ _ _
3 Angle bracket Ø25-32	Zinc-plated steel	SF-13_ _ _
4 Fixing plate	Zinc-plated steel	SF-12_ _ _
5 Oscillating bracket	Zinc-plated steel	SF-24_ _ _
6 Female threaded connection	Zinc-plated steel	SF-26_ _ _
7 Male threaded pin	Zinc-plated steel	SF-27_ _ _
8 Female connection without thread	Zinc-plated steel	SF-28_ _ _
9 DH sensor	-	DH- _ _ _
10 DH sensor fixing plate	-	DH-S_ _ _
11 DF sensor (Ø16 only)	-	DF- _ _ _
12 Cable clamping for DF sensor (Ø16 only)	-	DF-001
13 DHF covering strip (Ø16 only)	Nitrile rubber (NBR)	DHF-0020100
14 Slide unit J30_31	-	J30A530050A

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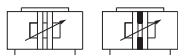
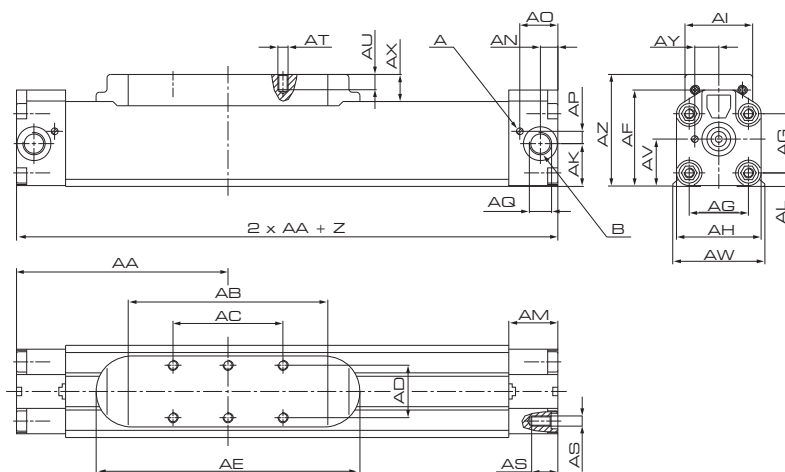
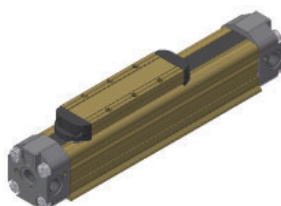
Rodless Cylinders

AS Rodless cylinders standard version - Ø16÷50mm

Rodless cylinder with standard carriage - 6 fixing holes Ø16 mm



Rodless cylinder with standard carriage - 6 fixing holes Ø 25÷50 mm



Z = Stroke

Ø	AA	AB	AC	AD	AE	AF	AG	AH	AI	AK	AK1	AL	AM
16	68,5	70	45	20	92	30	18	32	27	16,5	6	11,5	15
25	100	95	50	24	130	48,3	28	40,5	33	20,2	-	7	24
32	125	118	65	31	156	57	35	50	40	25,3	-	8	29
40	150	134	65	31	177	74	44	64	44	33,8	-	11,8	33
50	175	164	105	39	211	90,7	55	80	54	41,4	-	14,7	33

Ø	AN	AO	AP	AQ	AR	AS	AT	AU	AV	AW	AX	AY	AZ
16	7,5	7,5	10	M5	M4	5	M4	6	-	30	11	-	39
25	7,4	18,2	5,7	G1/8	M5	12	M5	9	22,8	42,8	16	12,2	57,6
32	10,3	22,5	7,3	G1/4	M6	15,5	M6	9	28	54,5	16	14,2	66,2
40	12,5	26,5	8,7	G3/8	M8	20	M6	11	37	67	19,5	16,5	85,8
50	14,2	25,7	11,8	G3/8	M10	20	M8	12	47,7	86	20,5	19,1	103

A Pneumatic cushioning adjusting screw

B Side supply port

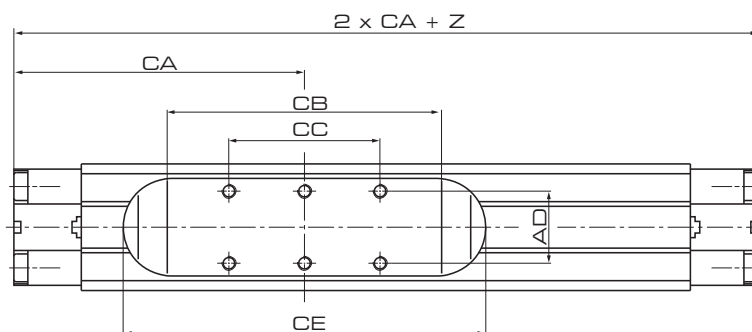
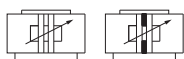
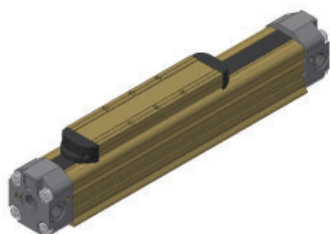
C Rear supply port

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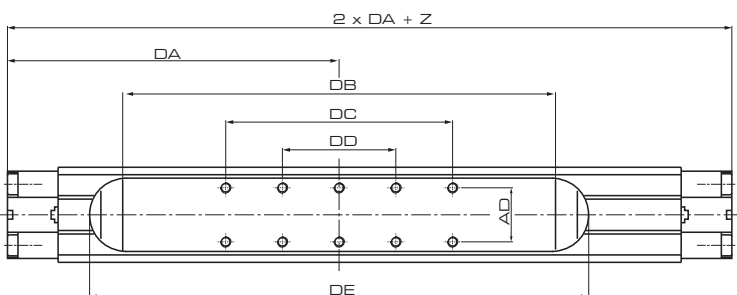
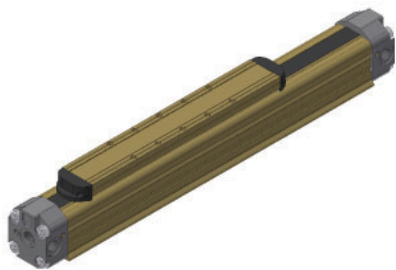
Rodless Cylinders

AS Rodless cylinders standard version - Ø16÷50mm

Rodless cylinder with medium carriage - 6 fixing holes Ø 25÷50 mm



Rodless cylinder with long carriage - 10 fixing holes Ø 25÷50 mm



Z = Stroke

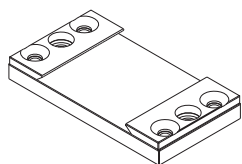
Ø	AD	CA	CB	CC	CE	DA	DB	DC	DD	DE
25	24	114,5	125	50	160	147,5	190	100	50	225
32	31	142,5	153	65	191	190	248	130	65	286
40	31	169	172	65	215	225	284	130	65	327
50	39	205	224	105	271	277	364	315	105	411

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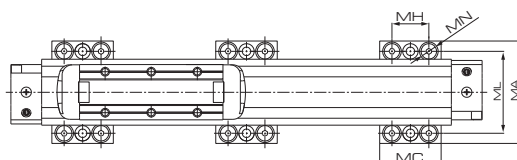
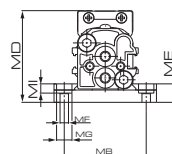
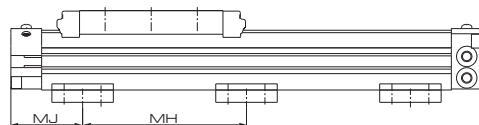
Rodless Cylinders

AS Rodless cylinders standard version - Ø16÷50mm

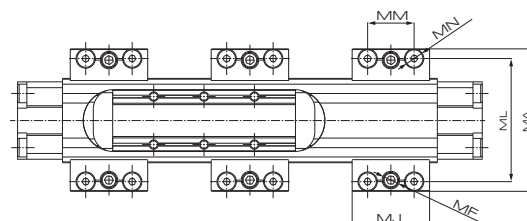
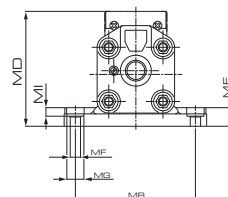
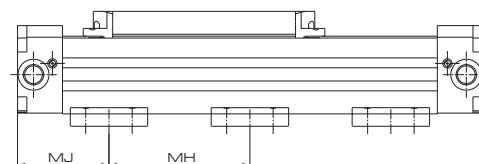
Fixing plate



Ø16 mvm



Ø 25÷50 mm



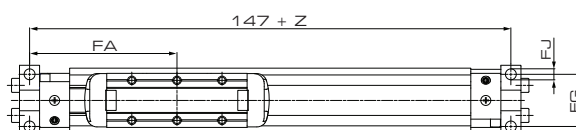
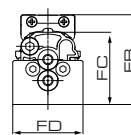
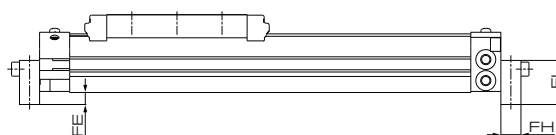
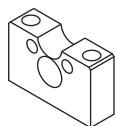
Material: Zinc-plated steel

Cylinder Ø	MA	MB	MC	MD	ME	MF	MG	MH	MI	MJ	ML ^(b)	MM	MN	Mass g	Part no.
16	50	40	30	44,8	9	M5	8	400 ^(a)	4,5	35	40	-	M6	83	SF-12016
25	78,5	63,5	50	65,6	12	M8	11	500 ^(a)	6,5	55	65,5	30	M6	310	SF-12025
32	92	77,5	50	74,2	12	M8	11	600 ^(a)	8,5	60	79,5	30	M6	340	SF-12032
40	117	96	60	95,8	15	M10	14	700 ^(a)	8	70	96	37,5	M8	660	SF-12040
50	136	115	60	113	15	M10	14	800 ^(a)	8	70	115	37,5	M8	700	SF-12050

(a)= Max allowable dimension to limit the bending of the cylinder according to the stroke and to provide a correct fixing

(b) = For Ø 16 - 40 - 50 mm, MB and ML dimensions are the same

Bracket



Material: Anodized aluminium

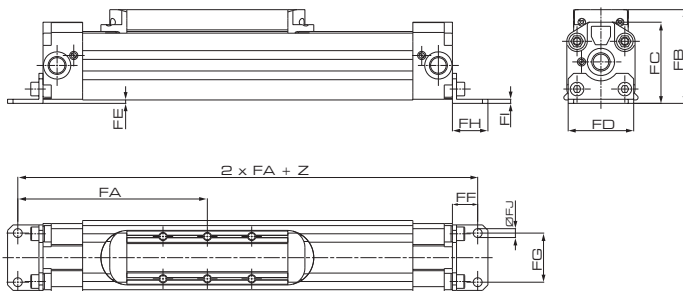
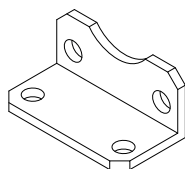
Cylinder Ø	FA	FB	FC	FD	FE	FG	FH	FI	FJ	Mass g	Part no.
16	73,5	45	36	35	6	26	10	22	Ø	5,5	SF-13016

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AS Rodless cylinders standard version - Ø16÷50mm

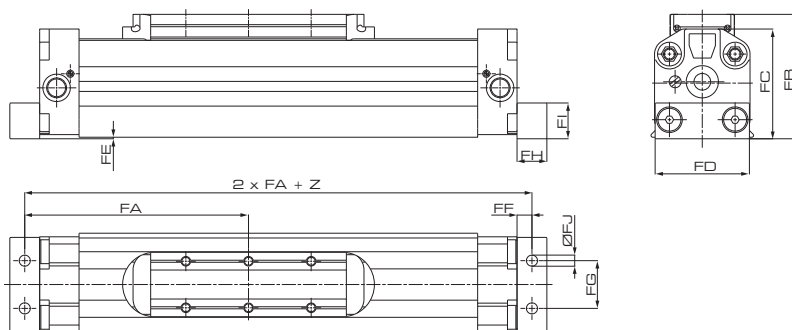
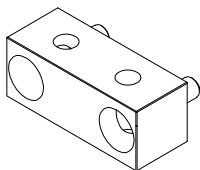
Angle bracket



Material: Zinc-plated steel

Cylinder Ø	FA	FB	FC	FD	FE	FF	FG	FH	FI	FJ	Mass g	Part no.
25	116	58,1	48,8	40	0,5	16	27	22	2,5	5,5	34	SF-13025
32	143,5	68,7	59,2	48	2,5	18,5	36	26	3	6,5	53	SF-13032

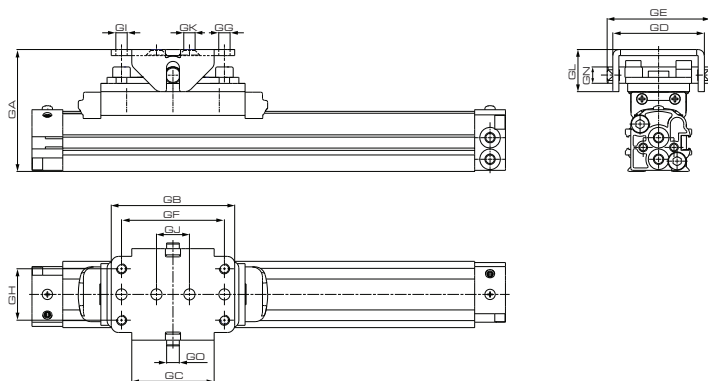
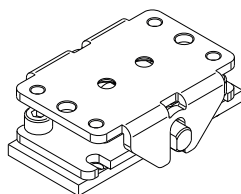
Bracket



Material: Anodized aluminium

Cylinder Ø	FA	FB	FC	FD	FE	FF	FG	FH	FI	FJ	Mass g	Part no.
40	162,5	86,5	74,9	63	0,7	12,5	30	25	25	9	116	SF-13040
50	187,5	104,3	92,4	79	1,3	12,5	40	25	30	9,3	170	SF-13050

Oscillating bracket



Material: Zinc-plated steel

Cylinder Ø	GA	GB	GC	GD	GE	GF	GG	GH	GI	GJ	GK	GL	GM	GN	GO	Mass g	Part no.
16	58	60	40	44,5 ± 0,25	50	50	5,5	25	M5	16	5,5	20,5	3	8	6	195	SF-24016
25	73,5 ± 2,5	60	40	44,5 ± 2,5	50	50	5,5	25	M5	16	5,5	20,5	3	8	6,15	142	SF-24025
32	89 ± 4	100	60	56 ± 4	64	80	5,5	30	M6	40	6,5	30	4	12	8,2	362	SF-24032
40	108,5 ± 4	100	60	56 ± 4	64	80	5,5	30	M6	40	6,5	30	4	12	8,2	362	SF-24032
50	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

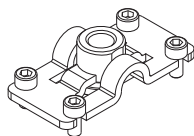
Use in case of external guide

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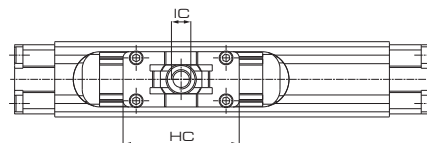
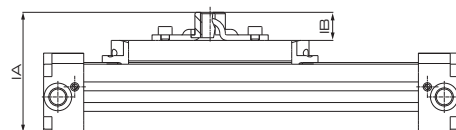
AS Rodless cylinders standard version - Ø16÷50mm

Female threaded connection

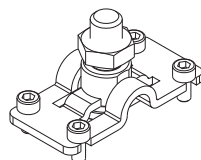


Material: Zinc-plated steel

Cylinder Ø	IA	IB	IC	HC	Mass g	Part no.
16	61	22	M12	64	132	SF-26016
25	75,6	18	M12	64	76	SF-26025
32	87,2	21	M14	84	157	SF-26032
40	106,8	21	M14	84	157	SF-26032
50	-	-	-	-	-	-

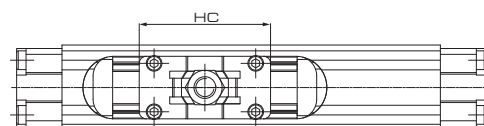
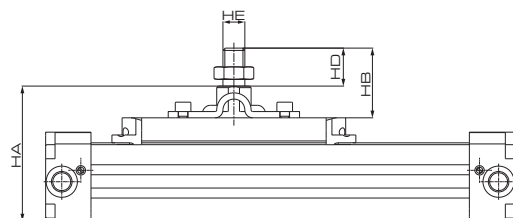


Male threaded pin

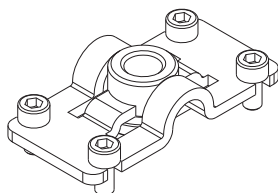


Material: Zinc-plated steel

Cylinder Ø	HA	HB	HC	HD Ø	HE	Mass g	Part no.
16	76,5	37,5	64	22	M12	160	SF-27016
25	91,1	33,5	64	22	M12	105	SF-27025
32	107,7	41,5	84	24,3	M14	260	SF-27032
40	127,3	41,5	84	24,3	M14	260	SF-27032
50	-	-	-	-	-	-	-

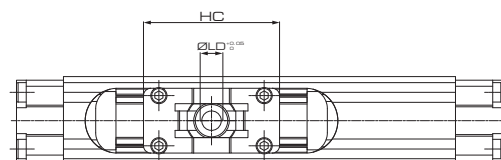
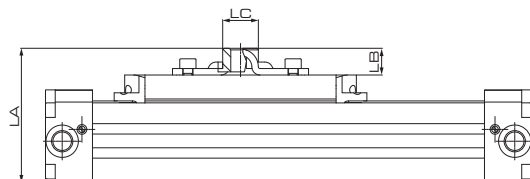


Female connection without thread



Material: Zinc-plated steel

Cylinder Ø	LA	LB	LC	LD Ø	LH	Mass g	Part no.
16	56	17	18	10	64	129	SF-28016
25	70,6	13	18	10	64	73	SF-28025
32	83,4	17,2	22	12	84	152	SF-28032
40	103	17,2	22	12	84	152	SF-28032
50	-	-	-	-	-	-	-



AS, ASP, ASR Series

Rodless Cylinders

AKME
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ASP

Rodless Cylinders with integrated slide - Ø25÷50mm Technopolymer sliding guide

- Extruded aluminium profile Ø25÷50mm
- Stroke length up to 6m
- Flexible guiding system
- Sliding of carriage by means of plastic slides on steel rods
- Translation speed 0,2÷1,5 m/sec
- Version with locking unit available upon request

TECNICAL CHARACTERISTICS

Ambient temperature	-20÷80 °C
Fluid	filtered air, with or without lubrication
Working pressure	3÷10 bar
Bores	Ø 25 - 32 - 40 - 50 mm
Cushionings	adjustable on both sides

CONSTRUCTIVE CHARACTERISTICS

End-caps	die-cast aluminium
Barrel	anodized aluminium
Piston	aluminium
Guide slide	acetalic resin
Piston seal	double lip nitrile rubber (NBR)
Shock absorber seals	nitrile rubber (NBR) on both sides

CODIFICATION KEY

A	S	P	0	1	1	2	5	0	8	5	0
1			2	3	4		5			6	

1 Series

ASP = Ø25÷50 mm - Rodless cylinders
with integrated guides
Technopolymer sliding guide

2 Carriage type

0 = Standard carriag
(except Ø40-50mm)
2 = Medium carriage
3 = Long carriage

4 Right end-cap supply port

1 = Side supply port
2 = Bottom supply port
3 = Rear supply port
4 = Rear supply ports for both chambers
on the right end-cap

5 Bore (mm)

25 = Ø25
32 = Ø32
40 = Ø40
50 = Ø50

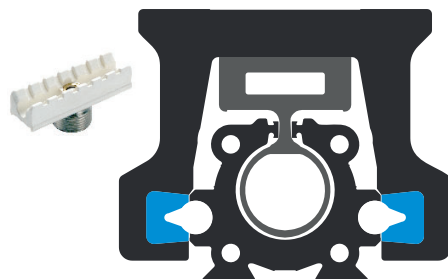
3 Left end-cap supply port

0 = No supply port
(both chambers are supplied
from the right end-cap)
1 = Side supply port
2 = Bottom supply port
3 = Rear supply port

6 Stroke (mm)

Up to 6000

Technopolymer sliding guide



■ ASP with L6 locking unit

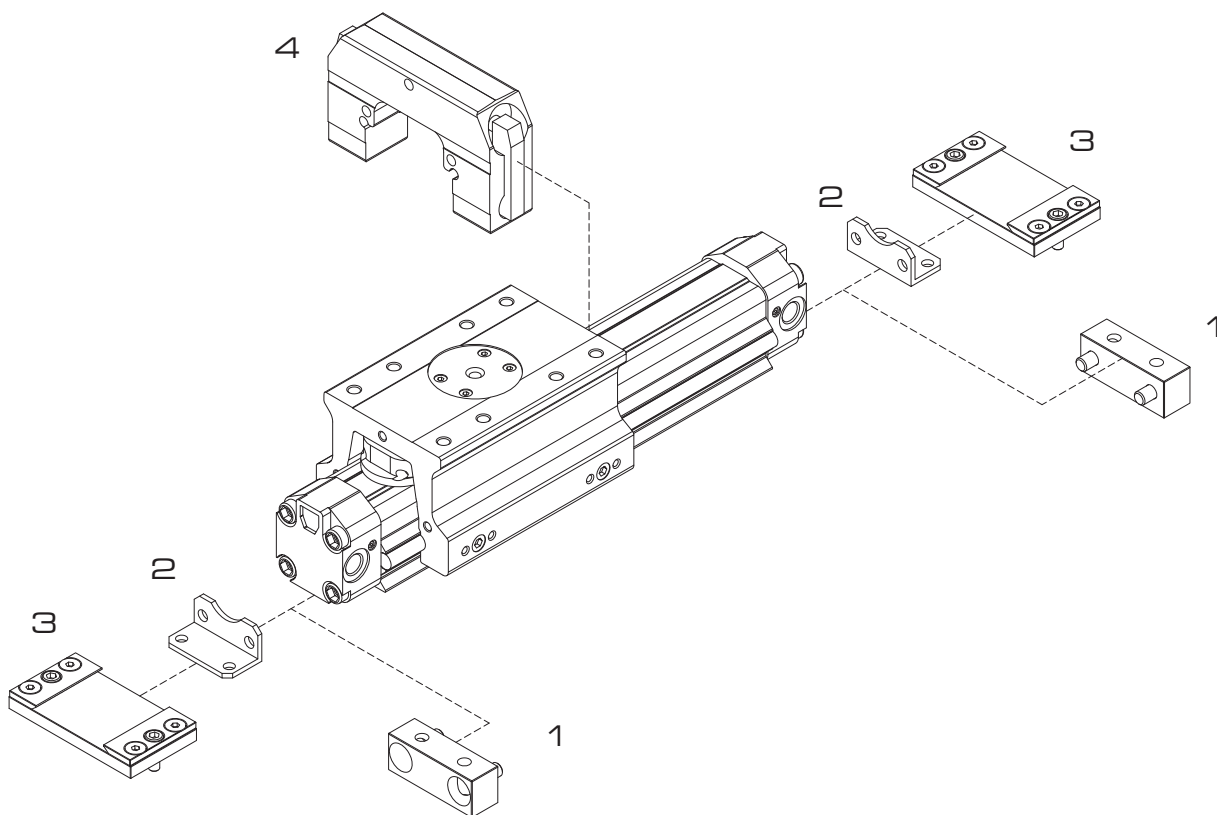


AS, ASP, ASR Series

Rodless Cylinders

ASP Rodless cylinders with integrated guides - Ø25÷50mm

■ Fixing elements and accessories



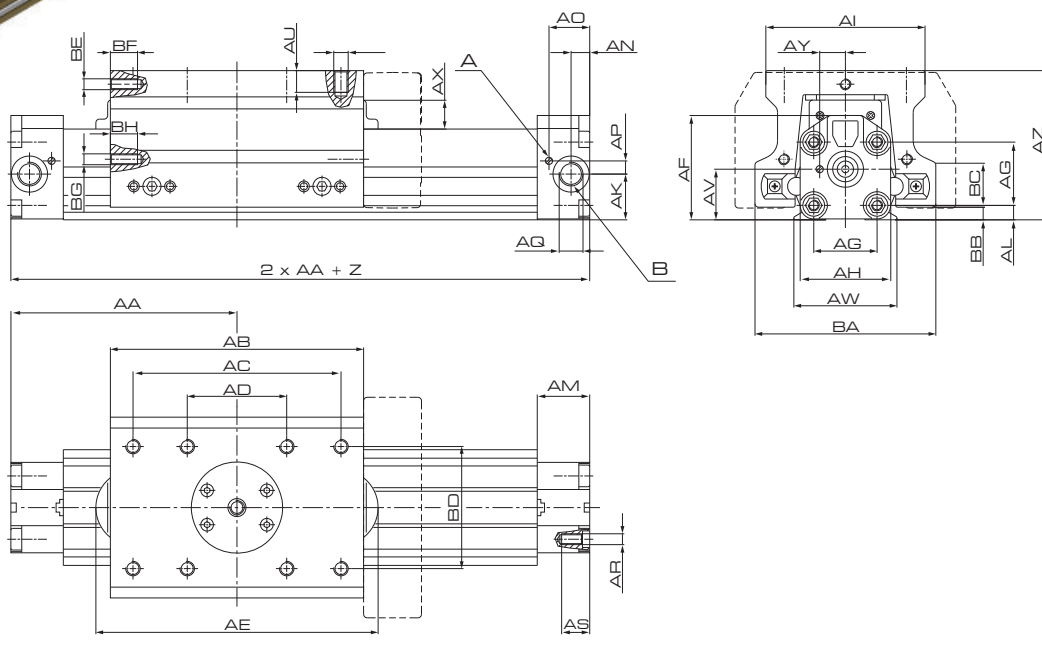
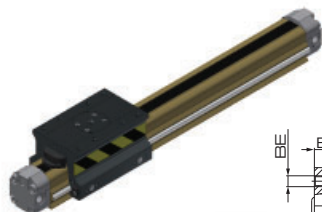
DESCRIPTION	NOTE	PART NO.
1 Bracket Ø40-50	Anodized aluminium	SF-13_ _ _
2 Angle bracket Ø25-32	Zinc-plated steel	SF-13_ _ _
3 Fixing plate	Zinc-plated steel	SF-12_ _ _
4 L6 locking unit	-	L6-S5_ _ _

AS, ASP, ASR Series

Rodless Cylinders

ASP Rodless cylinders with integrated guides - Ø25÷50mm

Rodless cylinder with integrated guides and standard carriage - 8 fixing holes



Z = Stroke

Ø	AA	AB	AC	AD	AE	AF	AG	AH	AI	AK	AL	AM	AN	AO	AP	AQ	AR
25	100	106	90	50	130	48,3	28	40,5	70	20,2	7	24	7,4	18,2	5,7	G1/8	M5
32	125	140	115	55	156	57	35	50	88	25,3	8	29	10,3	22,5	7,3	G1/4	M6
40	-	-	-	-	-	-	44	64	90	33,8	11,8	33	12,5	26,5	8,7	G3/8	M8
50	-	-	-	-	-	-	55	80	100	41,4	14,7	33	14,2	25,7	11,8	G3/8	M10

Ø	AS	AT	AU	AV	AW	AX	AY	AZ	BA	BB	BC	BD	BE	BF	BG	BH
25	12	M6	10	22,8	42,8	16	12,2	71,8	85	5,7	24	50	15	M6	M6	15
32	15,5	M6	12	28	57	16	14,2	82,5	100	7	24,5	67,5	15	M6	M6	15
40	20	M8	14	37	67	19,5	16,5	106,6	135	7	39	65	15	M6	M6	15
50	20	M8	16	47,7	86	20,5	19,1	123,7	149	7,2	41	76,5	16	M8	M6	15

Dimensions of the L6 locking unit are indicated by dotted lines; for the fixing holes of the locking unit, see dedicated chapter.
For Ø 40 - 50 the standard carriage is not available

A Pneumatic cushioning adjusting screw
B Side supply port

AS, ASP, ASR Series

Rodless Cylinders

ASP Rodless cylinders with integrated guides - Ø25÷50mm

Cylinder mass
Standard carriage

Ø	Cylinder - stroke 0	Increase for 100 mm stroke
	g	g
25	1625	365
32	2775	495
40	-	920
50	-	1280

Cylinder mass
Medium carriage

Cylinder stroke 0
g
1930
3265
6095
10030

Cylinder mass
Long carriage

Cylinder stroke 0
g
264
465
860
14040

Stroke
tolerances

Ø	mm
25	+2,5 - 0
32	+3,2 - 0
40	+3,2 - 0
50	+3,2 - 0

Theoretical forces (N) at different working pressure (bar)
Static load value (N) and torque (Nm)

Please note that in dynamic conditions the load must be reduced due effects associated with the speed.
A moment is the product of the load (Newton) and the arm (meters), i.e the distance between the centre of gravity of the load and the longitudinal axis of the piston.

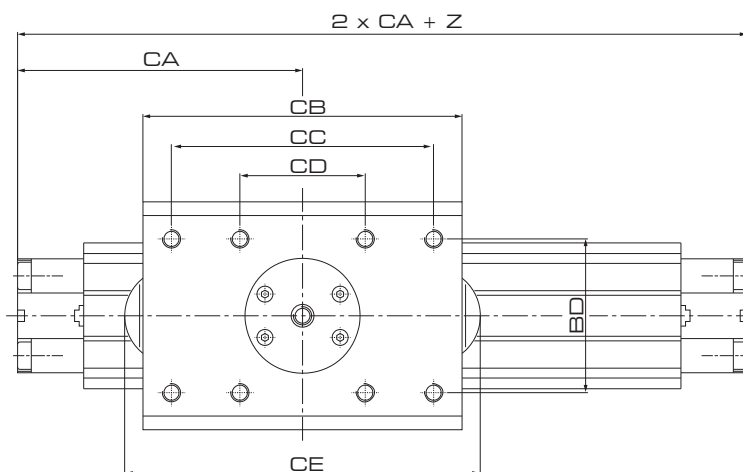
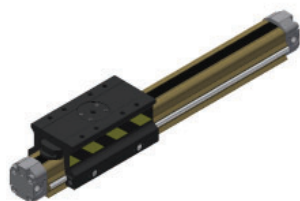
Force		Load			Standard carriage			Medium carriage			Long carriage		
Ø	Force	Load			Standard carriage			Medium carriage			Long carriage		
	F (N)	P1 (N)	P2 (N)	P3 (N)	M1 (Nm)	M2 (Nm)	M3 (Nm)	M1 (Nm)	M2 (Nm)	M3 (Nm)	M1 (Nm)	M2 (Nm)	M3 (Nm)
25	250	400			13	8	16	20	10	25	40	15	50
32	420	400			20	9	27	30	12	40	55	18	75
40	640	600			-	-	-	60	30	80	110	45	150
50	1050	800			-	-	-	85	50	110	150	75	210

AS, ASP, ASR Series

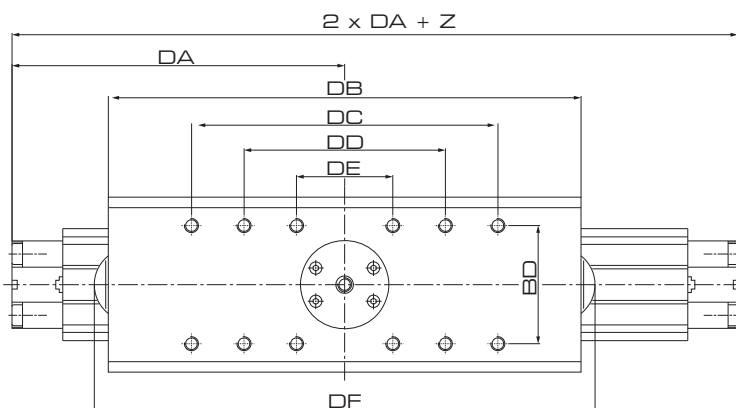
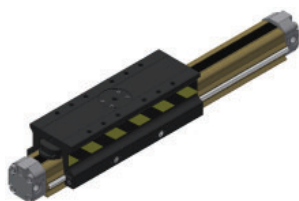
Rodless Cylinders

ASP Rodless cylinders with integrated guides - Ø25÷50mm

Rodless cylinder with integrated guides and medium carriage - 8 fixing holes



Rodless cylinder with integrated guides and long carriage - 12 fixing holes



Z = Stroke

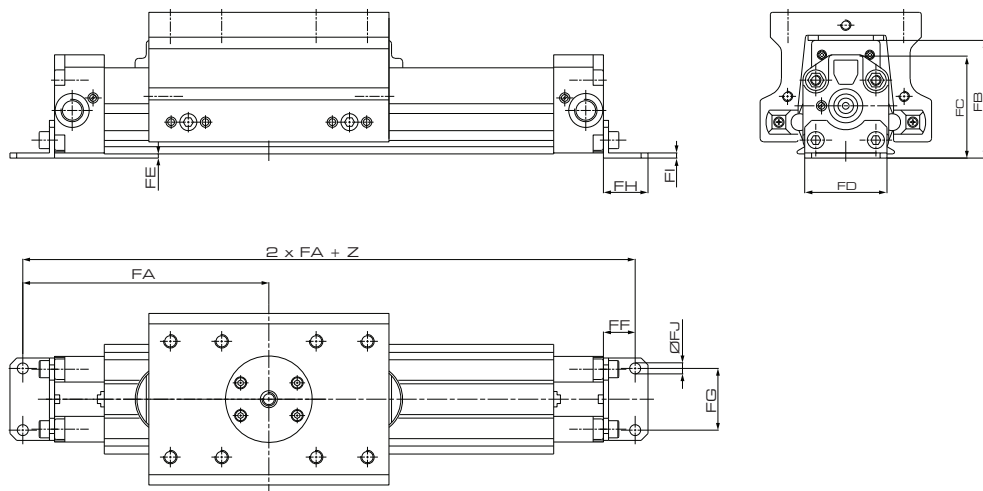
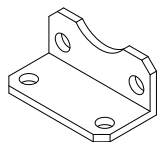
Ø	BD	CA	CB	CC	CD	CE	DA	DB	DC	DD	DE	DF
25	50	114,5	136	90	50	160	147,5	201	130	90	50	225
32	67,5	142,5	175	115	55	191	190	270	175	115	55	286
40	65	169	205	180	75	215	225	317	280	185	75	327
50	76,5	205	258	190	80	271	277	398	320	200	80	411

AS, ASP, ASR Series

Rodless Cylinders

ASP Rodless cylinders with integrated guides - Ø25÷50mm

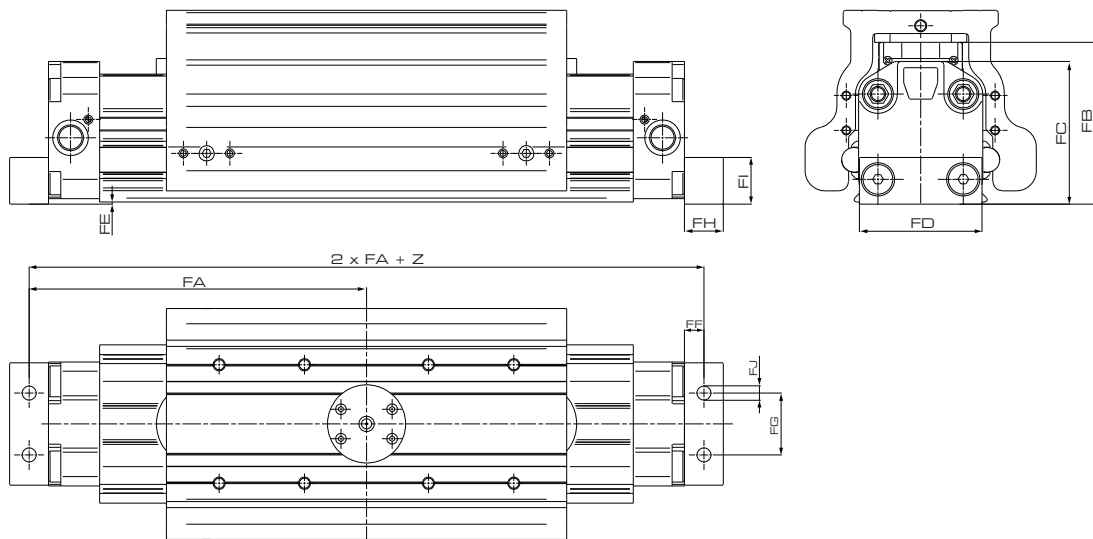
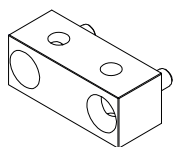
Angle bracket



Material: Zinc-plated steel

Cylinder Ø	FA	FB	FC	FD	FE	FF	FG	FH	FI	FJ	Mass g	Part no.
25	116	58,1	48,8	40	0,5	16	27	22	2,5	5,5	34	SF-13025
32	143,5	68,7	59,2	48	2,5	18,5	36	26	3	6,5	53	SF-13032

Bracket



Material: Anodized aluminium

Cylinder Ø	FA	FB	FC	FD	FE	FF	FG	FH	FI	FJ	Mass g	Part no.
40	162,5	86,5	74,9	63	0,7	12,5	30	25	25	9	116	SF-13040
50	187,5	104,3	92,4	79	1,3	12,5	40	25	30	9,3	170	SF-13050

AS, ASP, ASR Series

Rodless Cylinders

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ASR

Rodless Cylinders with 90° integrated slide - Ø25÷50mm Sliding on ball bearings

- Extruded aluminium profile Ø25÷50mm
- Stroke length up to 6m
- Heavy duty precision series
- Rigid ball bearing system
- Sliding of carriage by means of ball bearings
- Translation speed 0,2 ÷ 2,0 m/sec
- Version with locking unit available upon request

TECNICAL CHARACTERISTICS

Ambient temperature	-20÷80 °C
Fluid	filtered air, with or without lubrication
Working pressure	3÷10 bar
Bores	Ø 25 - 32 - 40 - 50 mm
Cushionings	adjustable on both sides

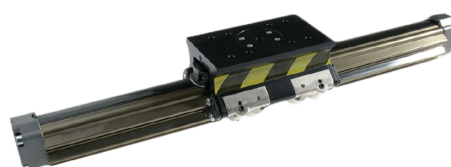
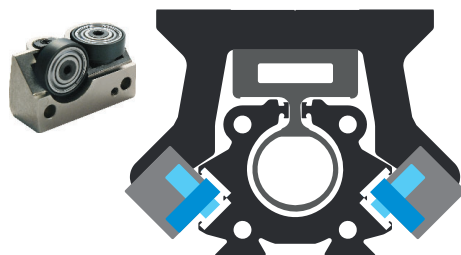
CONSTRUCTIVE CHARACTERISTICS

End-caps	die-cast aluminium
Barrel	anodized aluminium
Piston	aluminium
Guide slide	acetalic resin
Piston seal	double lip nitrile rubber (NBR)
Shock absorber seals	nitrile rubber (NBR) on both sides

CODIFICATION KEY

A	S	R	2	2	1	1	3	2	0	8	5	0
1			2	3	4	5	6				7	

Sliding on ball bearings



■ ASR with L6 locking unit



1 Series

ASR = Ø 25 ÷ 50 mm - Rodless Cylinders with
90° integrated guides
Sliding on ball bearings

2 Carriage type

2 = Medium carriage
3 = Long carriage

3 No of ball bearing pairs standard supplied

Medium carriage	Long carriage
2 = Ø 25÷40	3 = Ø 25÷40
3 = Ø 50	4 = Ø 50

4 Left end-cap supply port

0 = No supply port (both chambers are supplied
from the right end-cap)
1 = Side supply port
2 = Bottom supply port
3 = Rear supply port

5 Right end-cap supply port

1 = Side supply port
2 = Bottom supply port
3 = Rear supply port
4 = Rear supply ports for both chambers
on the right end-cap

6 Bore (mm)

25 = Ø25
32 = Ø32
40 = Ø40
50 = Ø50

7 Stroke (mm)

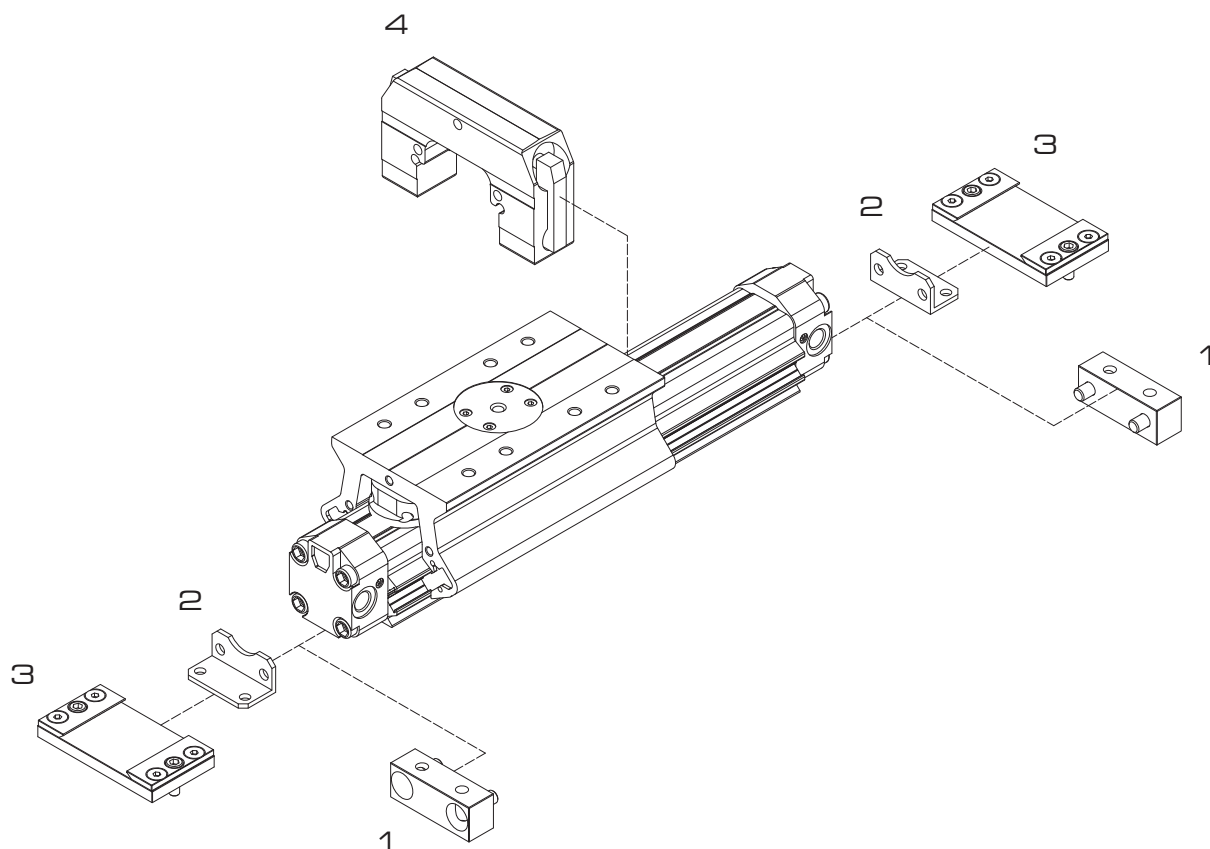
Up to 6000

AS, ASP, ASR Series

Rodless Cylinders

ASR Rodless cylinders with 90° integrated guides - Ø25÷50mm

■ Fixing elements and accessories



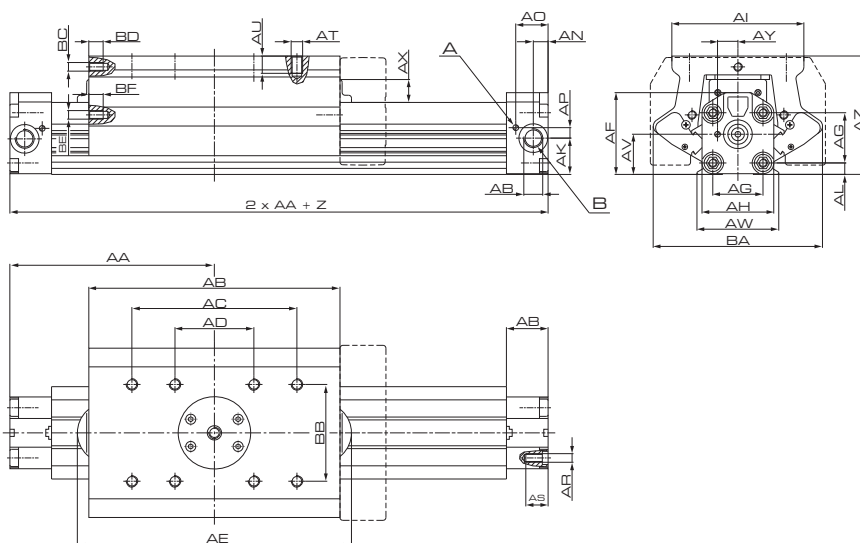
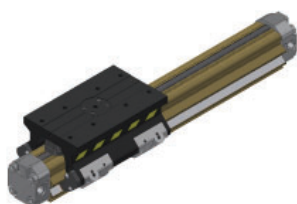
DESCRIPTION	NOTE	PART NO.
1 Bracket Ø40-50	Anodized aluminium	SF-13
2 Angle bracket Ø25-32	Zinc-plated steel	SF-13
3 Fixing plate	Zinc-plated steel	SF-12
4 L6 locking unit	-	L6-V1

AS, ASP, ASR Series

Rodless Cylinders

ASR Rodless cylinders with 90° integrated guides - Ø25÷50mm

Rodless cylinder with 90° integrated guides with medium carriage - 8 fixing holes



Z = Stroke

Ø	AA	AB	AC	AD	AE	AF	AG	AH	AI	AK	AL	AM	AN	AO	AP	AQ
25	114,5	136	90	50	160	48,3	28	40,5	83,5	20,2	7	24	7,4	18,2	5,7	G1/8
32	142,5	175	115	55	191	57	35	50	92	25,3	8	29	10,3	22,5	7,3	G1/4
40	169	205	180	75	215	74	44	64	125	33,8	11,8	33	12,5	26,5	8,7	G3/8
50	207	258	190	80	271	90,7	55	80	140	41,4	14,7	33	14,2	25,7	11,8	G3/8

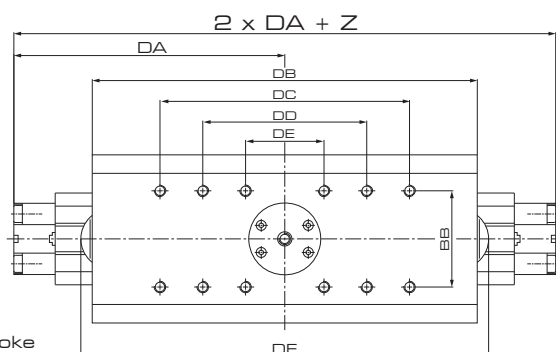
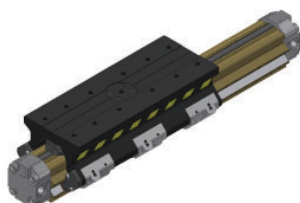
Ø	AR	AS	AT	AU	AV	AW	AX	AY	AZ	BA	BB	BC	BD	BE	BF
25	M5	12	M6	12	22,8	42,8	16	12,2	74,3	111	50	M6	10	10	M6
32	M6	15,5	M8	12	28	57	16	14,2	82,5	118	67,5	M6	10	10	M6
40	M8	20	M8	14	37	67	19,5	16,5	106	158	65	M6	15	15	M6
50	M10	20	M8	15	47,7	86	20,5	19,1	126,2	173	100	-	-	12	M6

The dimensions of the LG locking unit are indicated by dotted lines; for the fixing holes of the locking unit, see dedicated chapter.

A Pneumatic cushioning adjusting screw

B Side supply port

Rodless cylinder with 90° integrated guides with long carriage - 12 fixing holes



Z = Stroke

Ø	BB	DA	DB	DC	DD	DE	DF
25	50	147,5	201	130	90	50	225
32	67,5	190	270	175	115	55	286
40	65	225	317	280	185	75	327
50	100	277	398	320	200	80	411

AS, ASP, ASR Series

Rodless Cylinders

ASR Rodless cylinders with 90° integrated guides - Ø25÷50mm

Cylinder mass Medium carriage

Ø	Cylinder - stroke 0	Increase for 100 mm stroke	Cylinder - stroke 0
	g	g	
25	2095	300	2855
32	3125	415	4410
40	6340	670	8955
50	10850	1020	15365

Cylinder mass Long carriage








Stroke tolerances

Ø	mm
25	+2,5 - 0
32	+3,2 - 0
40	+3,2 - 0
50	+3,2 - 0

Theoretical forces (N) at different working pressure (bar) Static load value (N) and torque (Nm)

Please note that in dynamic conditions the load must be reduced due effects associated with the speed.

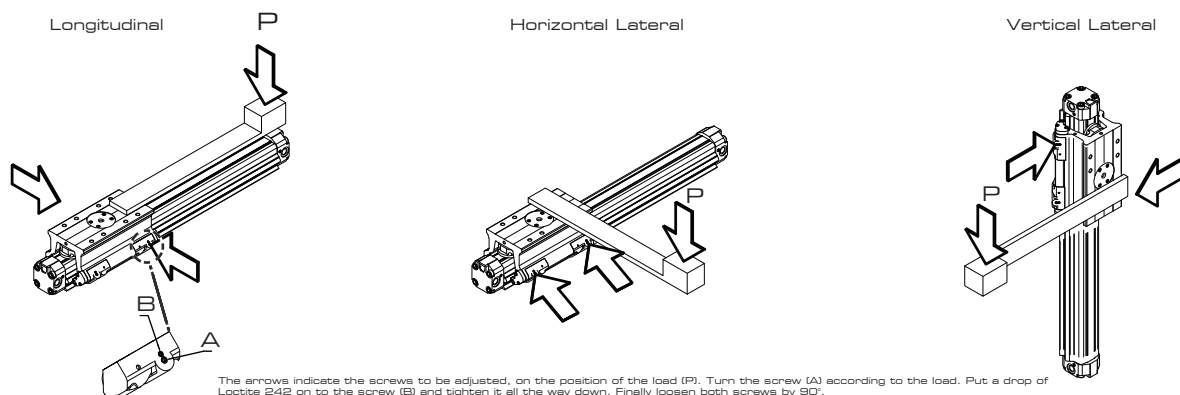
A moment is the product of the load (Newton) and the arm (meters), i.e the distance between the centre of gravity of the load and the longitudinal axis of the piston.

Force	Load			Bending moment	Torque	Bending moment
6 bar	P1	P2	P3	M1	M2	M3
						

Ø	Force	Load - Medium carriage			Medium carriage			Load - Long carriage			Long carriage		
	F (N)	P1 (N)	P2 (N)	P3 (N)	M1 (Nm)	M2 (Nm)	M3 (Nm)	P1 (N)	P2 (N)	P3 (N)	M1 (Nm)	M2 (Nm)	M3 (Nm)
25	250	700			34	17	34	1000			63	25	63
32	420	700			51	20	51	1000			93	30	93
40	640	1100			120	46	120	1600			230	69	230
50	1050	1500			170	85	170	2000			310	110	310

CARRIAGE ADJUSTMENT

In case off -set loads it is necessary to adjust the screws (A) as indicated below:

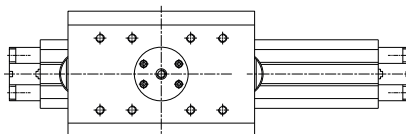
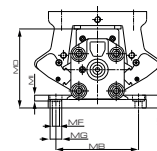
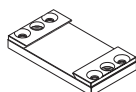


AS, ASP, ASR Series

Rodless Cylinders

ASR Rodless cylinders with 90° integrated guides - Ø25÷50mm

Fixing plate



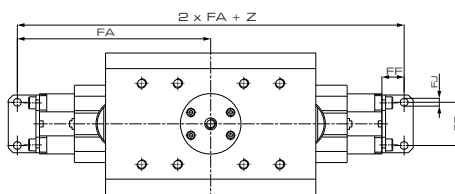
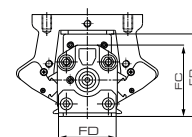
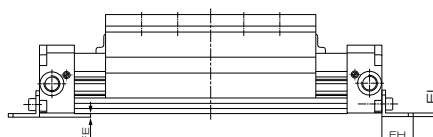
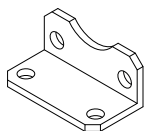
Material Zinc-plated steel:

Cylinder Ø	MA	MB	MC	MD	ME	MF	MG	MH	MI	MJ	ML ^(b)	MM	MN	Mass g	Part no.
25	78,5	63,5	50	79,8	12	M8	11	500 ^(a)	6,5	55	65,5	30	M6	310	SF-12025
32	92	77,5	50	90,5	12	M8	11	600 ^(a)	8,5	60	79,5	30	M6	340	SF-12032
40	117	96	60	116,6	15	M10	14	700 ^(a)	8	70	96	37,5	M8	660	SF-12040
50	136	115	60	133,7	15	M10	14	800 ^(a)	8	70	115	37,5	M8	700	SF-12050

(a) = Max allowable dimension to limit the bending of the cylinder according to the stroke and to provide a correct fixing

(b) = For Ø 40 - 50 mm, MB and ML dimensions are the same

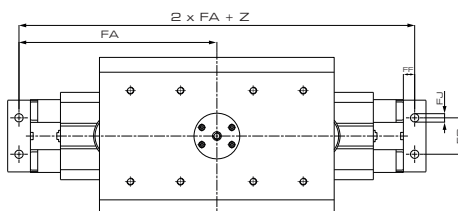
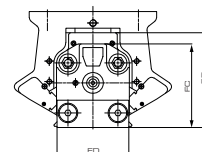
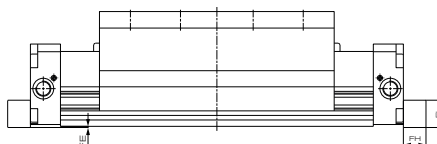
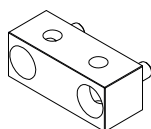
Angle bracket



Material: Zinc-plated steel

Cylinder Ø	FA	FB	FC	FD	FE	FF	FG	FH	FI	FJ	Mass g	Part no.
25	116	58,1	48,8	40	0,5	16	27	22	2,5	5,5	34	SF-13025
32	143,5	68,7	59,2	48	2,5	18,5	36	26	3	6,5	53	SF-13032

Bracket



Material: Anodized aluminium

Cylinder Ø	FA	FB	FC	FD	FE	FF	FG	FH	FI	FJ	Mass g	Part no.
40	162,5	86,5	74,9	63	0,7	12,5	30	25	25	9	116	SF-13040
50	187,5	104,3	92,4	79	1,3	12,5	40	25	30	9,3	170	SF-13050

AS, ASP, ASR Series

Rodless Cylinders

ASR Rodless cylinders with 90° integrated guides - Ø25÷50mm

EXAMINATION AND VERIFICATION OF THE CUSHIONING

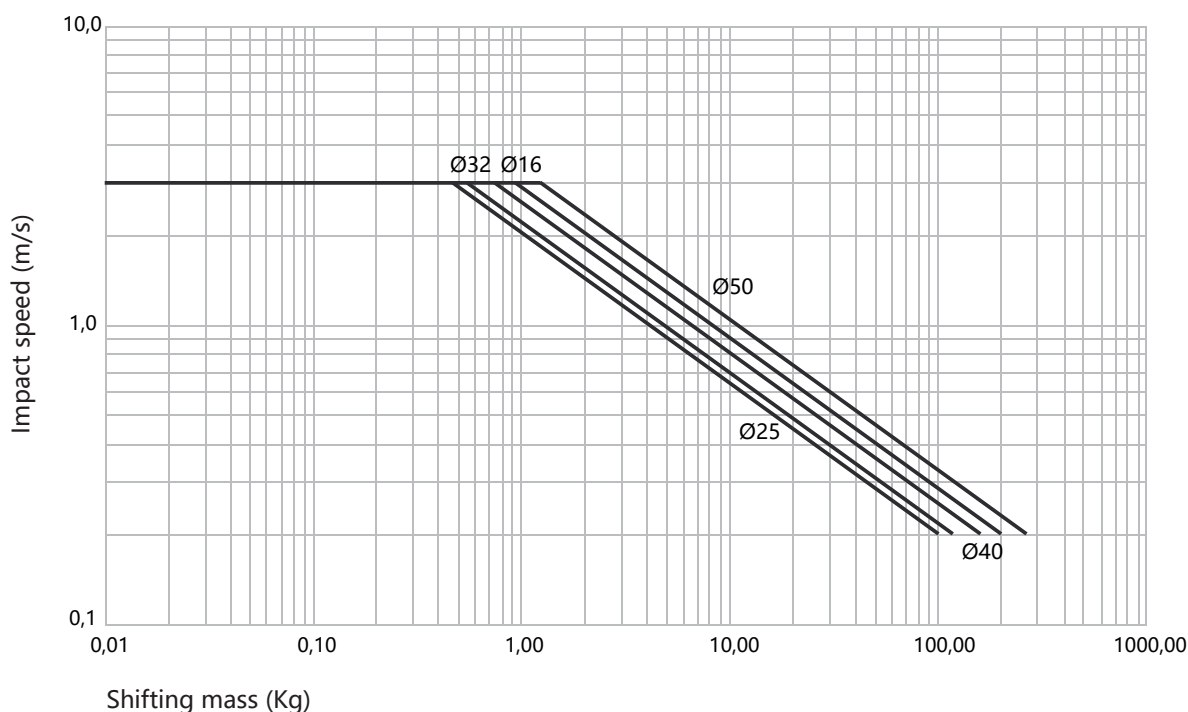
In a system with moving masses, as in the case of rodless cylinders, it is essential to control the dissipation of the system's kinetic energy as it is brought to a stop. First of all, it is necessary to establish and verify the most suitable method for cushioning the system, in order to avoid the moving mass (carriage with load) striking against the end-caps and compromising the life of the cylinder.

If the point corresponding to a given load and speed lies beneath the appropriate curve, the cushioning is able to absorb the kinetic energy of the system.

Vice versa if the point lies above the curve, the cushioning is not able to absorb the kinetic energy. In that case you must:

- a) decrease the load and maintain the translation speed
- b) decrease the speed and maintain the load
- c) select a cylinder with a bigger bore or with twin chambers

The cushioning capacity is shown in the diagram below, referenced to the final speed as the carriage approaches the end-caps for AS - ASP - ASR series



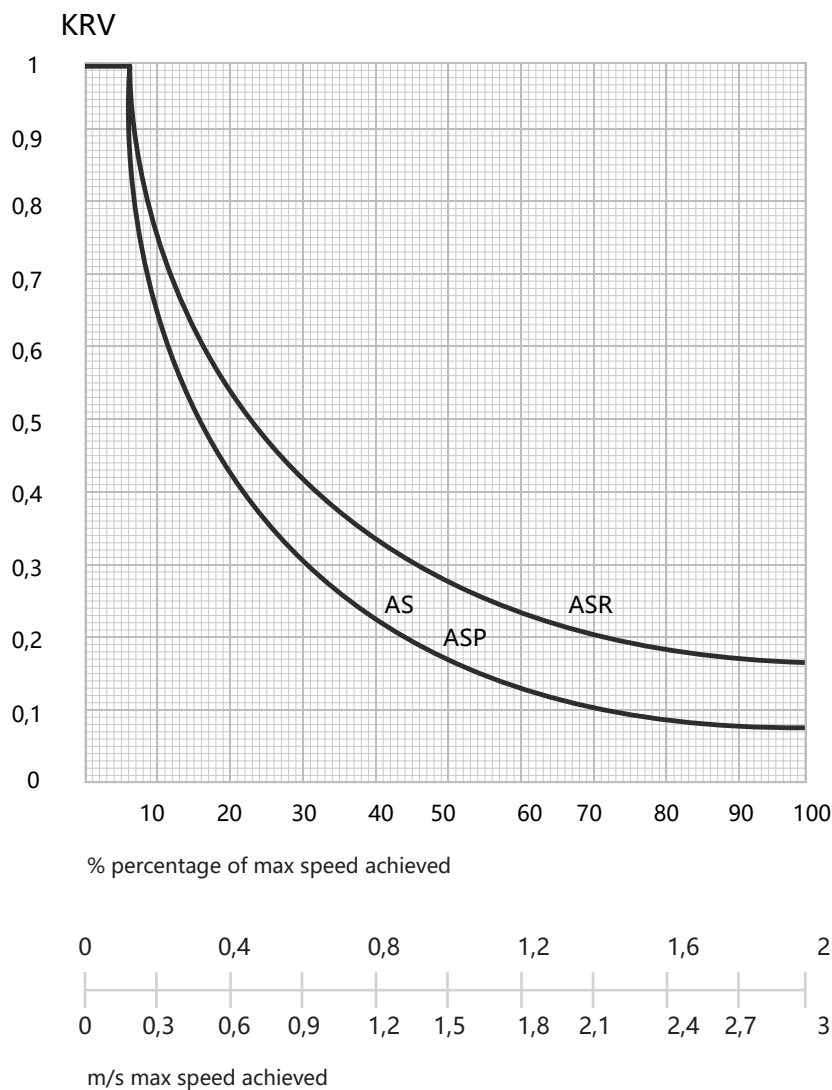
As a result, if cushionings can not absorb the kinetic energy and changing the working parameters is not possible, it is necessary to provide an additional hydraulic shock absorber (YDA / YDR series) to reduce the load speed before the cushionings operate.

AS, ASP, ASR Series

Rodless Cylinders

ASR Rodless cylinders with 90° integrated guides - Ø25÷50mm

Dynamic load capacity



1) Calculation of the operational speed percentage in relation to the max allowable speed:

$$\% = \frac{\text{Operational speed (m/s)}}{\text{Max. allowable speed (m/s)}} \cdot 100$$

2) Apply the following formula for the calculation of the max. dynamic load:

$$CD = CM \cdot KRV$$

CD = Max. dynamic load (N)

CM = Max. static load (N). See relevant load tables for the various series

KRV = System coefficient (which acts to reduce the max. load based on the system speed)

AS, ASP, ASR Series

Rodless Cylinders

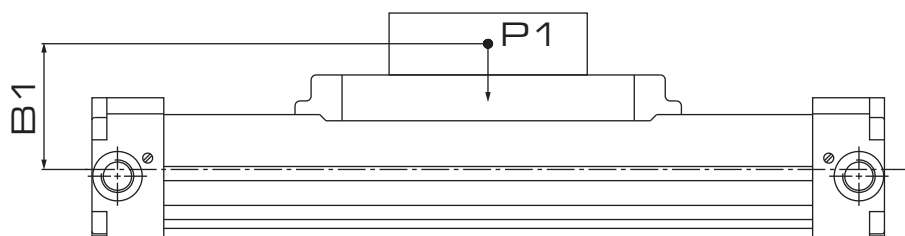
ASR Rodless cylinders with 90° integrated guides - Ø 25÷50 mm

CYLINDER SELECTION

As previously discussed, it is necessary to produce (for a correct use of the cylinder) a gradual deceleration of the moving mass.

CYLINDER WITH LOAD MOUNTED DIRECTLY ON THE CARRIAGE (picture A)

Let us consider the case of a AS series cylinder with a load of 50 N placed on the carriage, at the max. translation speed of 1,2 m/s., as shown in the picture. Verify the cushioning capacity and calculate the capacity of the dynamic load and of the torque and bending moments.



$$\begin{aligned}P &= 50 \text{ N} \\V &= 1,2 \text{ m/s.} \\B1 &= 110 \text{ mm}\end{aligned}$$

VERIFICATION OF THE CUSHIONING CAPACITY

According to the graph shown on page 22 a 50 bore size cylinder is able to absorb the developed kinetic energy developed by the application in the picture above, since the intersection point corresponding to the speed and load lies beneath the cushioning curve.

VERIFICATION AND CALCULATION OF THE DYNAMIC LOAD CAPACITY

Using the equation 1, we can calculate the percentage between the operation speed and allowable speed.

$$\% = \frac{\text{Operation speed (m/s)}}{\text{Allowable speed (m/s)}} \cdot 100 = \frac{1,2 \text{ m/s.}}{3 \text{ m/s.}} \cdot 100 = 40\%$$

From the graph given on page 23 we can determine the KRV (coefficient of speed reduction)

$$KRV = 0,24$$

Applying the equation 2 on page 23 we can determine the max. permitted dynamic load.

$$CD = CM \cdot KRV$$

CD = Dynamic load

CM = Static load 500 N (see table for AS 50mm cylinder series - P1 page 3)

$$CD = 500 \cdot 0,24 = 120 \text{ N}$$

As $P (50 \text{ N}) < CD (120 \text{ N})$ the AS series 50 bore cylinder is suitable for the application

AS, ASP, ASR Series

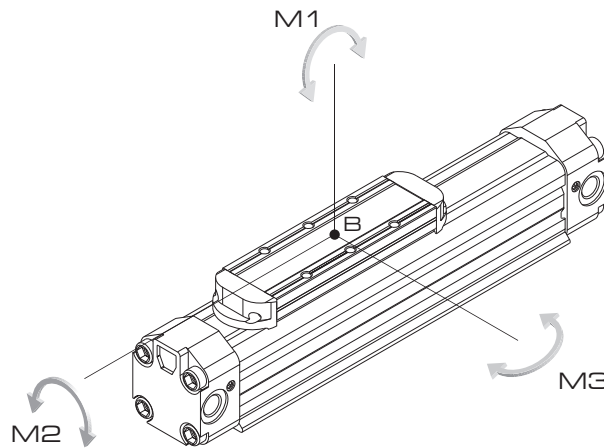
Rodless Cylinders

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CARRIAGE STRESSES

Different load applications have different moments M1 - M2 - M3, which directly influence the life of the cylinder. By selecting a cylinder that can support off-set loads, we can avoid compromising the cylinder life.

Load must be applied, if possible, so that it acts through the centre point B (see picture).



CALCULATION OF THE TORQUE M1 - M2 - M3

In order to calculate the various moments, which act on the carriage, we must calculate the force, generated by the load, when it is subjected to accelerations and decelerations.

$$a = \frac{V^2}{2 L \cdot 10^{-3}} = (\text{m/sec.}^2)$$

a = Acceleration/deceleration

V = Speed in m/s.

L = Cushion length in mm

$$a = \frac{1,2^2}{2 \cdot 52 \cdot 10^{-3}} = 13,8 (\text{m/sec.}^2)$$

$$F = m \cdot a$$

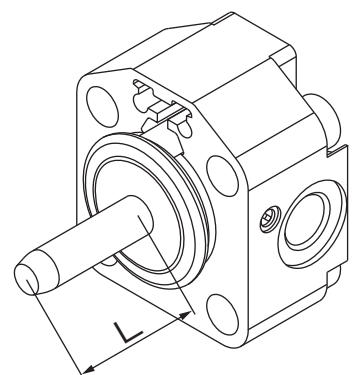
F = Force m = Mass (P/9,81)

$$F = \frac{50}{9,81} \cdot 13,8 = 70 \text{ N}$$

$$M1 = F \cdot b1$$

Cushion length

Ø	L mm
16	16,5
25	25
32	32,5
40	41,5
50	52



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The example A on page 24 is subjected to the moment M1 as the load decelerates through the cushion.

M1 = Torque

b1 = Distance between the centre of gravity of load P and the centre of gravity through the cylinder centre line (see picture A on page 24)

$$M1 = 70 \cdot 110 = 7700 \text{ Nmm} = 7,7 \text{ Nm}$$

The equation gives the following result:

$$M1 = 7,7 \text{ Nm} < 19 \text{ Nm} \text{ (see table for S1 50mm cylinder series - M1 page 3)}$$

Thus AS series, bore size 50, with standard carriage is suitable for the movement of the load in the given conditions. If the calculated value is equal to or higher than the value given in the table, it is necessary to select a different size of carriage, or a different type of rodless cylinder (e.g with integrated slide)

ATTENTION!

If the translation speed of example A is 2 m/s instead of 1,2 m/s, the cushioning capacity of the cylinder, given in the example, will not be enough to absorb the kinetic energy generated by the moving load. Therefore it is necessary to reduce the translation speed before reaching the cushion, by means of shock absorbers until the value is 1,2 m/s (for example).

SIZING OF A POSSIBLE HYDRAULIC SHOCK ABSORBER

The hydraulic shock absorber must be mounted, so as to strike the centre of gravity of the load.

$$E_c = \frac{1}{2} \cdot m \cdot V^2$$

E_c = Kinetic energy

m = Mass (P/9,81)

V = Translation speed (2 m/s)

P = Weight 50 N

9,81 = Acceleration of the centre of gravity

$$E_c = \frac{1}{2} \cdot \frac{50}{9,81} \cdot 2^2 = \frac{200}{19,62} = 10 \text{ Nm}$$

In this case the hydraulic shock absorber must have a capacity greater than or equal to 10 Nm.

AS, ASP, ASR Series

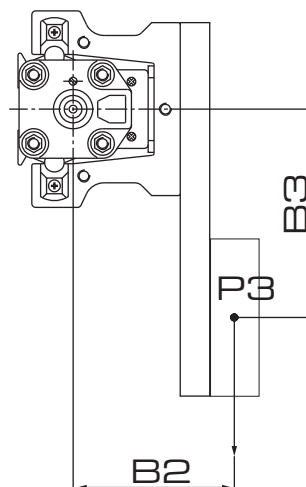
Rodless Cylinders

ASR Rodless cylinders with 90° integrated guides - Ø25 ÷ 50mm

CYLINDER WITH MISALIGNED LOAD (picture B)

Let us suppose that we want to move a load of 50 N displaced at a distance B3 from the central axis, at a maximum translation speed of 1,2 m/s. Due to the misaligned load a cylinder with an external carriage is required and we must verify if a ASP cylinder with integrated slide is suitable for this application.

$$\begin{aligned}P3 &= 50 \text{ N} \\V &= 1,2 \text{ m/s} \\B2 &= 150 \text{ mm} \\B3 &= 200 \text{ mm}\end{aligned}$$



VERIFICATION OF THE CUSHIONING CAPACITY

The ASP series cylinder (graph on page 22), 40 mm bore, can absorb the kinetic energy developed by the 50 N load at a speed of 1,2 m/s.

VERIFICATION AND CALCULATION OF THE CARRIAGE MOMENTS

Using the equation we can calculate the percentage of the max. speed as follows.

$$\% = \frac{\text{Operational speed (m/s)}}{\text{Allowable speed (m/s)}} \cdot 100 = \frac{1,2 \text{ m/s}}{3 \text{ m/s}} \cdot 100 = 40\%$$

From the graph given on page 23 we can determine the KRV coefficient.

$$KRV = 0,24$$

Applying the equation 2 on page 23 we can determine the max. allowable dynamic load.

$$CD = CM \cdot KRV$$

$$CD = \text{Dynamic load}$$

$$CM = \text{Static load } 600 \text{ N (see table for ASP 50mm cylinder series - P3 page 12)}$$

$$CD = 600 \cdot 0,24 = 144 \text{ N}$$

As $P3 (50 \text{ N}) < CD (144 \text{ N})$ the ASP series 40 bore cylinder is suitable for the application.

AS, ASP, ASR Series

Rodless Cylinders

ASR Rodless cylinders with 90° integrated guides - Ø25÷50mm

CALCULATION AND VERIFICATION OF THE CARRIAGE MOMENTS

As load P is misaligned (B3) from the central axis of the cylinder, the carriage is acted on by a significant moment M3, so that it is necessary to use a cylinder with an external carriage.

CALCULATION OF THE MOMENTS M1 - M2 - M3 AND CARRIAGE SELECTION

$$a = \frac{V^2}{2 L \cdot 10^{-3}} = (\text{m/sec.}^2)$$

a = Acceleration/deceleration

m = Mass (P/9,81)

F = Force

P = Weight in N

9,81 = Centre of gravity acceleration

L = Length in mm of the internal cushion (see on page 25)

V = Speed in m/s

$$a = \frac{1,2^2}{2 \cdot 41,5 \cdot 10^{-3}} = 17,3 (\text{m/sec.}^2)$$

$$F = m \cdot a = \frac{P}{9,81} \cdot 17,3 = \frac{50}{9,81} \cdot 17,3 = 88 \text{ N}$$

The example is subjected to moments M1 - M2 - M3

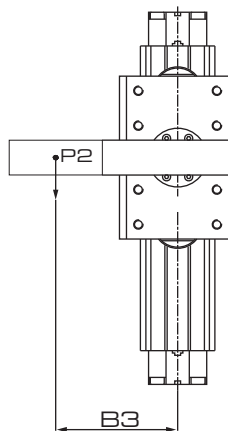
M1 = F	b2 = 88 • 150 = 13200 Nmm = 13,2 Nm	(M1 max 60 Nm)
M2 = P	b2 = 50 • 150 = 7500 Nmm = 7,5 Nm	(M2 max 30 Nm)
M3 = F	b3 = 88 • 200 = 17600 Nmm = 17,6 Nm	(M3 max 80 Nm)

By comparing the calculated values to the max values on page 12, it can be deduced that the medium carriage is suitable for this application.

CYLINDER WITH MISALIGNED LOAD IN VERTICAL POSITION

In this instance let us suppose to verify if a 40mm bore ASR series cylinder, in the vertical plane, is sufficient to move a 50 N load misaligned at a distance b3, at a speed of 1,2 m/s.

P = 50 N
V = 1,2 m/s
B1 = 110 mm (see picture A)
B3 = 200 mm



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ATTENTION!

If the cylinder is vertically mounted, the cushioning capacity is reduced by 40%.

By checking the data given in the example, we note that the cylinder, in the vertical position, is not able to cushion the load and it is therefore necessary to use a 50 mm bore cylinder or an external shock absorber (see on page 26). Now we must calculate the dynamic load capacity and the developed moments. To obtain the value of the KRV coefficient follow the procedure as given in the examples, which will result in a coefficient of KRV 0,24 (see pictures A and B).

$$CD = CM \cdot KRV = 1100 \cdot 0,24 = 264 \text{ N}$$

$$P < CD$$

The cylinder is therefore able to move the applied load.

In this application the moment M2 is not generated, as no force is acting transversally to the moving axis; therefore we must calculate only the moments M1 and M3.

$$F = m \cdot a$$

$$a = \frac{V^2}{2 L \cdot 10^{-3}} = 17,3 \text{ (m/sec.}^2\text{) (picture B)}$$

$$F = m \cdot a = 88 \text{ N (picture B)}$$

$$\begin{aligned} M1 &= F \cdot b1 = 88 \cdot 110 = 9680 \text{ Nmm} = 9,68 \text{ Nm} & (M1 \text{ max } 120 \text{ Nm}) \\ M3 &= F \cdot b3 = 88 \cdot 200 = 17600 \text{ Nmm} = 17,6 \text{ Nm} & (M3 \text{ max } 120 \text{ Nm}) \end{aligned}$$

By comparing the obtained values with the maximum values in table at page 18, we can verify that the cylinder is proper, but in order to cushion the vertical load, we must either use an external cushion, increase the cylinder bore size or use another cylinder series.

FOR A CORRECT USE SEE THE FOLLOWING INSTRUCTIONS:

1. For a longer life of the cylinder it is suggested to use the cylinder at a speed of 1 m/s
2. If the cushioning value is in proximity to the max. value, please apply an additional shock absorber
3. If the cylinder is used vertically, the cushioning capacity is reduced by 40%.
4. Maintain a correct and constant lubrication.